



BHARAT HEAVY ELECTRICALS LIMITED, BHOPAL
TRACTION MACHINES ENGINEERING DIVISION



Ref No: TME/217

Dated: 10/08/2020

Technical Pre-Qualification Requirements (PQR) for “Thread Insert Kit (6FRA)”

Vendor should comply with the following clauses in order to qualify for supply of thread insert kit (6FRA) (duly filled PQR shall be submitted along with the offer by vendor):

Cl. No.	Description	Vendor to comment	
		Complied / Not complied	Supporting relevant document to be submitted along with offer
1.0	Vendor shall supply thread insert kit (6FRA) as per specification mentioned in the enquiry. Note: Vendor has to initiate the supplies as per PO delivery only. First lot shall be subjected to quality inspection check at BHEL Bhopal and bulk supply shall be undertaken only after clearance of first lot. Delay in supply due to non-clearance of first lot because of any non-conformity/ quality deficiency shall not be considered as reason for delay in supply of enquired item in subsequent deliveries as per PO delivery requirement.	Yes/No	Not required
2.0	Material of thread insert shall be as per AISI-304.		
3.0	Dimensional tolerance of thread insert shall be as per DIN 8140, Part-1, Type-A		
3.0	Vendor should have experience of successfully supplying thread insert having dimensions M20 and above, complying to any grade of stainless steel in preceding 2 years. (Vendor to ensure that experience/supply proof submitted for b, & c) shall correlate with the submitted P.O. copy)	Yes/No	a.Priced/ Un-priced PO copies. b.Material test certificate of supplied item from manufacturer/ test lab, duly sealed and signed. c.Supply proof i.e. Invoice (price details may be hidden).

Notes:

1. Compliance of all the points in above T-PQR is mandatory. In absence of compliance of above, vendor's offer is liable to be rejected.
2. If any of the information furnished by the vendor found to be incorrect, suitable action will be taken against vendor as deemed fit by BHEL.